

 $\label{eq:Fig.1} Fig. 1 \ XPS \ wide scan spectrum obtained from \\ the \ Y_2O_3 \ sample \ on \ Si.$

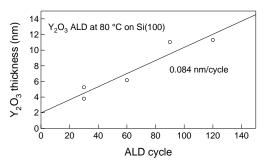


Fig.2 Y_2O_3 growth thicknesses as a function of the ALD cycle number.