

Figure 1: Time-resolved XPS data of HfO_2 ALD on GaN, with color-coded intensity from (a-c) Ga 3d and Hf 4f, which are overlapping in energy, and (d-f) N 1s core levels, obtained in snap-shot mode during (a,d) the 1st TDMA-Hf deposition, (b,e) the 1st water deposition, and (c,f) the 2nd TDMA-Hf deposition. Individual precursor pulses, using Ar as carrier gas, can induce shifts in binding energies. Periodic fluctuations of the intensity occur as the sample is continuously scanned through the X-ray beam, in order to avoid X-ray induced reactions, moving it slightly in and out of focus.

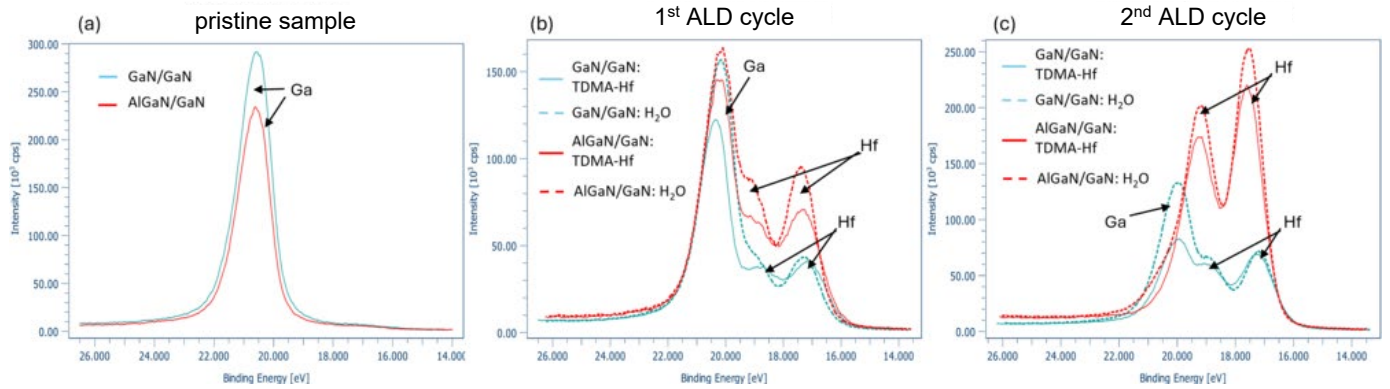


Figure 2: Ga 3d/Hf 4f XPS core-level spectra from a GaN and an $\text{Al}_{0.06}\text{Ga}_{0.94}\text{N}$ sample before (a) and after 1st (b) and 2nd (c) ALD cycle. Ga 3d and Hf 4f core-level peaks are partially overlapping. More Hf is found on the AlGa_{0.06}N sample. Note that in (c) the Ga peak has almost vanished for the AlGa_{0.06}N sample due to strong attenuation by the Hf-containing surface layer.

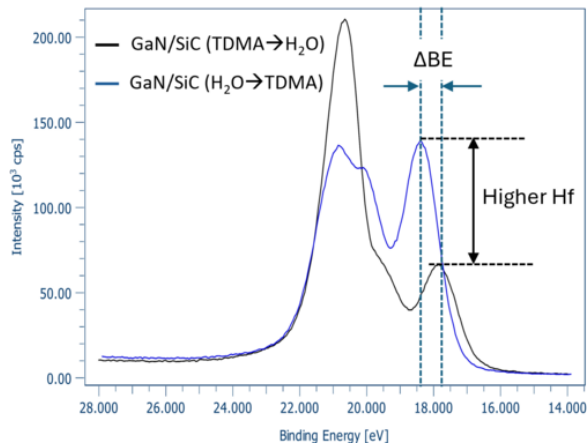


Figure 3: Ga 3d/Hf 4f XPS core-level spectra from a thick GaN film grown on SiC, obtained after one full HfO_2 ALD cycle, with either TDMA-Hf precursor first and water second (black curve) or vice versa (blue curve). In the latter case, we observe not only a much higher Hf intensity, but also a significant shift in the binding energy of the Hf peaks, indicating oxygen-deficient Hf-oxide.

References:

(Al)GaN MOS structures with *ex situ* characterization of the (Al)GaN/high-k interface:

- R. Stoklas et al., *Characterization of interface states in AlGa_{0.06}N/GaN metal-oxide-semiconductor heterostructure field-effect transistors with HfO₂ gate dielectric grown by atomic layer deposition*, Appl. Surf. Science 461, 255 (2018).

Examples from our work within (Al)GaN/HfO₂-based devices:

- P. Kühne, ..., and V. Darakchieva, *Enhancement of 2DEG effective mass in AlN/Al_{0.78}Ga_{0.22}N high electron mobility transistor structure determined by THz optical Hall effect*, Appl. Phys. Lett. 120, 253102 (2022)
- P. Gribisch, ..., V. Darakchieva, and E. Lind, *Capacitance and Mobility Evaluation for Normally-Off Fully-Vertical GaN FinFETs*, IEEE Trans. Electron Dev. 70, 4101 (2023).

Examples from our previous *in situ* studies of HfO_2 ALD on narrow bandgap semiconductors:

- R. Timm, et al., *Self-cleaning and surface chemical reactions during HfO₂ atomic layer deposition on InAs*, Nature Communications 9, 1412 (2018).
- G. D'Acunto, ..., and R. Timm, *Time evolution of surface species during the ALD of high-k oxide on InAs*, Surfaces and Interfaces 39, 102927 (2023).