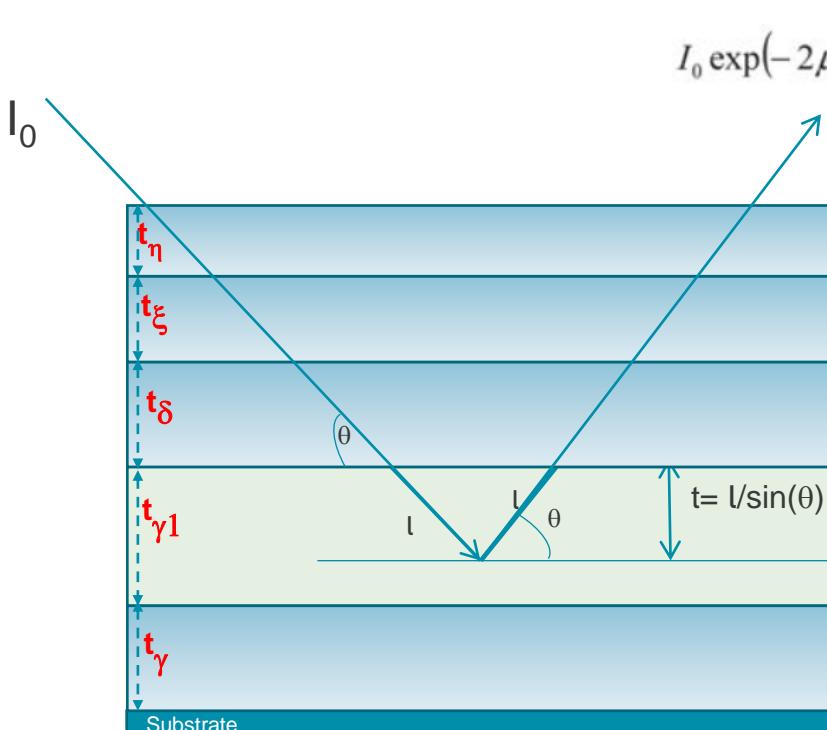


# SIMPLE CALCULATION FOR LAYERS

## Implemented explicit forms



Intensity corrections for the layered structure related scales and other correction factors



$$I_0 \exp(-2\mu_j) \exp\left(-\frac{2}{\sin \theta} \sum_{p=1}^{j-1} \mu_p t_p\right)$$

$$I_\eta = I_{\eta,\text{meas}} \cdot AF_0 / (\mu_{0,\eta}) \cdot (1 - e^{(-2\mu_{0,\eta} t_\eta / \sin \theta)})$$

$$I_\xi = I_{\xi,\text{meas}} \cdot AF_0 / (\mu_{0,\xi}) \cdot (1 - e^{(-2\mu_{0,\xi} t_\xi / \sin \theta)}) \cdot e^{(-2\mu_{0,\eta} t_\eta / \sin \theta)}$$

$$I_\delta = I_{\delta,\text{meas}} \cdot AF_0 / (\mu_{0,\delta}) \cdot (1 - e^{(-2\mu_{0,\delta} t_\delta / \sin \theta)}) e^{(-2\mu_{0,\xi} t_\xi / \sin \theta)} e^{(-2\mu_{0,\eta} t_\eta / \sin \theta)}$$

$$I_{\gamma_1} = I_{\gamma_1,\text{meas}} \cdot AF_0 / (\mu_{0,\gamma_1}) \cdot (1 - e^{(-2\mu_{0,\gamma_1} t_{\gamma_1} / \sin \theta)}) e^{(-2\mu_{0,\delta} t_\delta / \sin \theta)} \cdot e^{(-2\mu_{0,\xi} t_\xi / \sin \theta)} e^{(-2\mu_{0,\eta} t_\eta / \sin \theta)}$$

$$I_\gamma = I_{\gamma,\text{meas}} \cdot AF_0 / (\mu_{0,\gamma}) \cdot (1 - e^{(-2\mu_{0,\gamma} t_\gamma / \sin \theta)}) \cdot e^{(-2\mu_{0,\gamma_1} t_{\gamma_1} / \sin \theta)} \cdot e^{(-2\mu_{0,\delta} t_\delta / \sin \theta)} \cdot e^{(-2\mu_{0,\xi} t_\xi / \sin \theta)} \cdot e^{(-2\mu_{0,\eta} t_\eta / \sin \theta)}$$

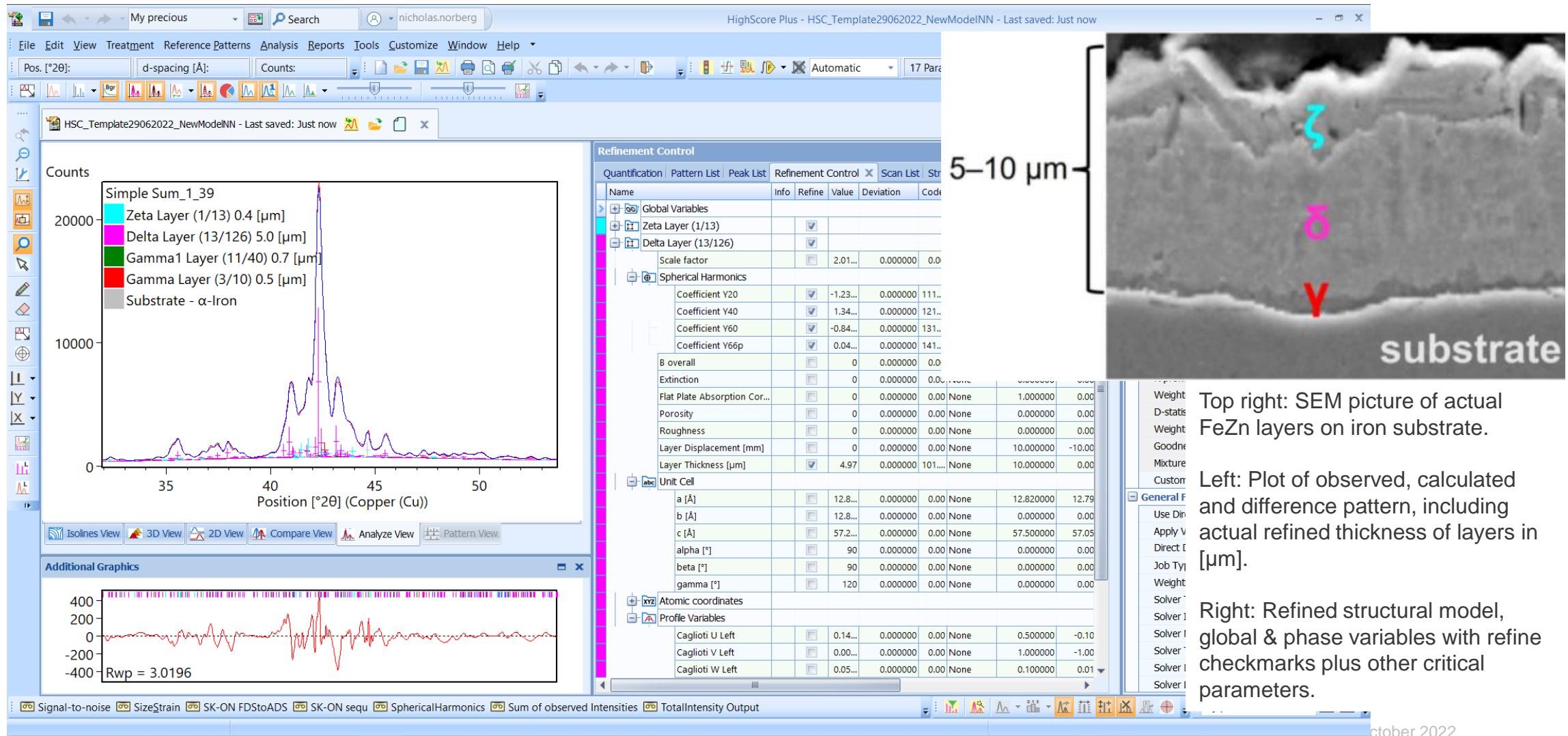
where,  $t_k$  : refinable parameters

$\mu_{0,k}$  : Linear absorption coefficient [cm<sup>-1</sup>]

and  $AF_0$  : a supplied constant (depending on the instrument)

# IMPLEMENTATION IN HIGHSCORE V5.2

Determination of layer thickness & many other parameters from XRD data



Top right: SEM picture of actual FeZn layers on iron substrate.

Left: Plot of observed, calculated and difference pattern, including actual refined thickness of layers in [ $\mu\text{m}$ ].

Right: Refined structural model, global & phase variables with refine checkmarks plus other critical parameters.